## 2022 Anhydrous Ammonia Code of Practice, Version 1.1 Summary of Changes

| Section / Protocol | Change  |
|--------------------|---|
| A.1.3              | 1. Clarified that "All communication shall be in writing."  |
| A.2                | <b>1.</b> Added "to operate" in protocol text:<br>"The anhydrous ammonia storage and handling operation has the<br>appropriate licence or permit <u>to operate</u> as prescribed by Provincial or<br>Federal regulations."  |
| A.6                | <ol> <li>Clarified that this protocol "applies to all sites, including sites that<br/>store mobile equipment,".</li> <li>Added language from User Guide to protocol text:<br/>"Exits must be locked when site is not in use and unlocked when site is<br/>in use. In addition, emergency exits shall be located to provide options<br/>for escape regardless of wind direction."</li> </ol>   |
| B.2.11             | <ol> <li>Added "and activation" to the protocol text:</li> <li>"All piping must be colour-coded yellow for vapour lines, orange for<br/>liquid lines and blue for emergency shut-off <u>and activation</u> devices."</li> </ol>   |
| B.2.15             | <b>1.</b> Added "legible" to the protocol text:<br>"The storage vessel must be equipped with a <i>legible</i> level gauge to<br>prevent over filling of the vessel."  |
| B.2.16             | <b>1.</b> Added "The pressure gauge must be legible."   |
| B.5.4              | <b>1.</b> Added "Safe handling procedures must be specific to the functions performed at the fixed storage tank."   |
| B.7                | <ol> <li>Added that compliance will be indicated through "written<br/>documentation that suits are rated for ammonia,".</li> </ol>  |
| B.8                | <ol> <li>Removed the word "emergency" and added the word "protection" to<br/>the protocol text:</li> <li>"The anhydrous ammonia storage and handling operation is equipped<br/>with the required <u>protection</u> equipment that is accessible and<br/>identifiable by all personnel.</li> <li>In addition to all personal protective equipment, specified in Section B7,<br/>the following designated <u>protection</u> equipment is required,".</li> </ol> |
| B.8.6              | <ol> <li>Added that water supplies must be "labelled with a white cross on a green background or a green cross on a white background,".</li> <li>Added "Safety showers should follow the ANSI Z358.1 Standard and be accessible within 10 seconds,".</li> </ol>   |
| C.2.12             | <ol> <li>Added "legible" to the protocol text:</li> <li>"The transport vessel must be equipped with a <u>legible</u> level gauge to<br/>prevent over filling of the vessel."</li> </ol>   |
| C.2.13             | 1. Added "The pressure gauge must be legible,".   |
| C.5.4              | <b>1.</b> Added "Safe handling procedures must be specific to the functions performed with the delivery unit."  |

| C.10.5  | 1. Added "Appropriate PPE must be worn during the demonstration,".   |
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| C.10.9  | 1. Replaced "and/or" with "and":   |
|         | "An inspection of hoses on nurse tanks <u>and</u> hose test records displays requirements are met,".   |
| C.10.11 | 1. Added "the gauges must be legible,".  |
| C.10.12 | 1. Added "the gauge must be legible,".   |
| C.12.4  | <b>1.</b> Added "Safe handling procedures must be specific to the functions performed with the nurse wagon."   |
| C.17.1  | <ul> <li>1. Added language to match User Guide:</li> <li>"Inspections shall be done:</li> <li>Before the unit leaves the Ag Retail Storage location</li> <li>Prior or during each time the unit is filled</li> <li>Prior to being returned to the Ag Retail Storage location"</li> </ul> |
| D.7.3   | <ol> <li>Removed "hands on / discharge":</li> <li><i>Hands on / discharge</i> Fire extinguisher training has been provided to<br/>appropriate personnel."</li> </ol>   |
| E.5     | 1. Added new Site Registration Requirements protocol.  |
| G.1     | <b>1.</b> Clarified requirements by adding "An index, dated, have page numbers, and contain a list of plan holders and plan locations," to protocol text.  |
| G.7     | <b>1.</b> Clarified that this protocol can be completed through a tabletop exercise.   |